



MATERIAL:

2024-T3
OR 6061-T6
OR 5052-H32

.032 OR .040 THICK

D1050



REVISION	DRAWN	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
APPROVED	GENERAL	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.	DRAWN	DATE	DART
DESCRIPTION OF CHANGE		1. DIMENSIONS ARE IN INCHES 2. SURFACE FINISH .000-.004 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER IN. - S - .7742 5. HOLES PER AND 10387	1. TOLERANCES — J01 ± .030 XXX ± .010 2. ANGLES ± W° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	D=DIMPLE DGT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DESIGN	BRADLEY	JULY 8 1981	SEAL BACKUP PLATE
REPORT ALL DISCREPANCIES — DO NOT SCALE									